





Grand opening of new laser cutting department

Newly opened Laser Cutting Department with profile and sheet metal storage which cost 11 mln PLN is a part of Industry 4.0 project. Additionally on the equipment needed for automation processes we spent 51 mln PLN.

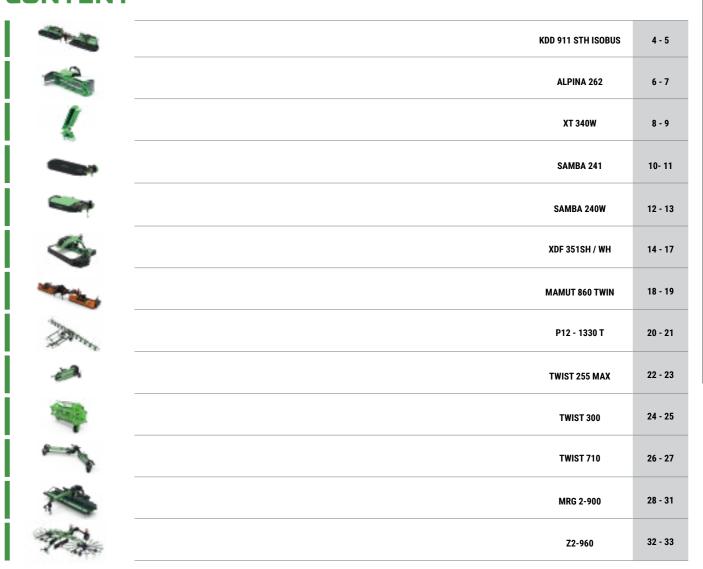
Total area of factory's production space has reached 3 ha now. The newest extension - Laser cutting department, equipped with automatic sheet metal storage and robotized laser cutting and sorting centers occupy area of 4,000 m2.

Between 2021 and 2023, SaMASZ invested in new press brakes and welding robots for production of flail shafts. Storage facilities for semi-finished products have been expanded, which then go into an enlarged welding hall.

Thanks to these investments, the production efficiency has increased, allowing the company to cover the demand coming in from 70 markets worldwide. Estimates indicate a predominance of orders for forage machinery (78% of the production), municipal machinery (13% of the production) and winter maintenance technology (9% of the production).



CONTENT



Digital transformation and the transition into a smart factory



Our activity and investments are not slowing down despite the difficult times for agriculture. These are not easy times, neither for farmers nor dealers and other machinery manufacturers. In this situation, let me quote the racing driver Ayrton Senna: "you can't overtake fifteen drivers when the sun is shining, but you can when it's raining". Constant development, regardless of factors and current circumstances, allows us not only to keep pace with the competition accross the world but also thinking about overtaking them – concludes.





We are in the middle of digital transformation and implementation of Industry 4.0 and 5.0 concepts. Mainstays of this transformation include people, processes and technology. That is the reason we are developing digital skills, using solutions from AI, data analysys, cloud computing, IoT and automation processes.

Leszek Szulc, Technical and Production Director



The goal of these transformations is to be a 'smart factory'', with integrated IT system covering all departments. Its implementation has already begun. We are building a PLM system meaning Product Lifecycle Management. We want to monitor our products from the beginning of their life to the withdrawal. This would give us all the information necessary for the research and production processes. Moreover, we will have all the data within one digital environment.

Sławomir Dobrzański, Director of the Research and Development Centre





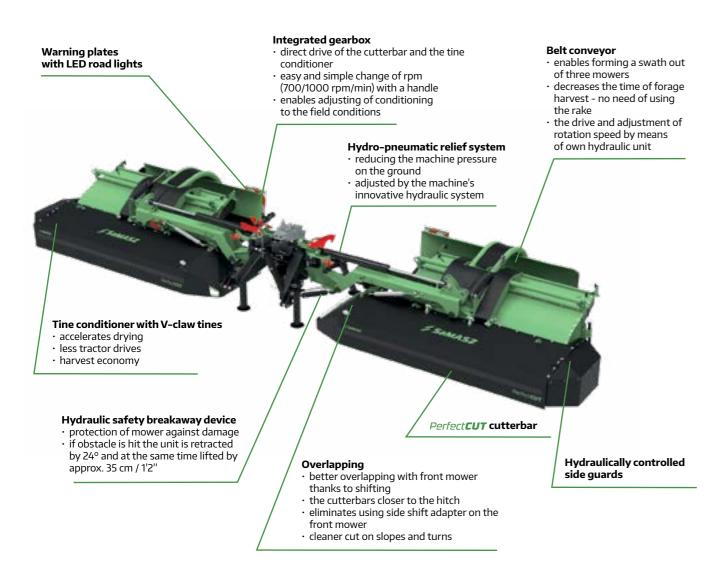


Standard equipment:

PerfectCUT cutterbar with quick knife replacement system • Sale GEAR system • Belt conveyor • Hydraulic block for front mower steering • Control panel • Hydraulically controlled side guards • Hardened skids • Wearing plates on sliding skids • Bottom cover of the conditioner • Hydraulic safety device • Central suspension • Swath width adjustment • Hydraulic locking mechanism • PTO shaft • Additional knives and knife mounting lever • Road lights • Tool box • Adjustable support legs • KENNFIXX hydraulic handles

KDD 911 STH ISOBUS

TECHNICAL DETAILS	Working width [m/ft]	9,10 / 29'10"
	Transport width [m/ft]	3,00 / 9'8"
	Transport height [m/ft]	3,90 / 12'10"
	Hydraulic couplers	LS Power Beyond
	Working capacity [ha/h]	~11,00 / 27
	Number of discs [pcs]	16
	Number of knives[pcs]	32
	RPM	1000
	3-point hitch cat.	III
	Power demand [HP]	200
	Weight [kg / lbs]	4000 / 8820



ADVANTAGES

- Machine is compatible with tractors equipped with ISOBUS system
- · Automated functions of preparing the machine to work and transport
- Hydro-pneumatic suspension system, controlled directly from tractor's control panel
- Conveyors driven by hydraulic LOAD SENSING system
- Front-mounted mower's control possible from ISOBUS system
- Hydraulic control of the machine's side guards
- Hydraulic transport lock of the working units



ADVANTAGES OF ALPINA 262 MOWERS

Design

- new generation of ALPINA mower provides even better weight to working width ratio
- new suspension legs improve the material flow
 perfect for mountain and hilly conditions
- · minimum ground pressure relieved by tractor lower links (springs optionally available)

Safety guard

- · lifted for easier maintenance
- · locking mechanism eliminates the need of manual blocking the guard with pins - both at work and during maintenance checks
- · safety curtain with automatic tensioning protects against stones
- · resistant to weather conditions
- · foldable side guard decreases



Direction of discs rotation

- · specially designed direction of rotation to the centre of the cutterbar
- $\boldsymbol{\cdot}$ ideal to mow on slopes or in hilly conditions

Swift**CUT** cutterbar

OTHER ADVANTAGES OF ALPINA MOWERS

Clean fodder and turf protection	 - stepless cutting height adjustment (from 4 cm to 7 cm) - use of topping plates possible (increases cutting height by 2 cm 2,5 cm or 3 cm) - low-weight - lower pressure on the ground
Operator friendly use	 foldable side guards for convenient transport change of rpm possible by reversing main gearbox operation with tractors with left- or right-hand PTO rpm
Servicing and spare parts	- low operating costs - most of maintenance works can be done on operator's own
Proven design	 over 25 years of experience in disc mower manufacturing own design of SwiftCUT cutterbar tested worldwide 2-year warranty

Hitch

specially designed hitch for vehicles/tractors operating in mountainous conditions (AEBI, REFORM, SAUERBURGER etc.)

Intersecting axis gear

the main gearbox by 180°

· drive transmission through PTO shafts,

• change of rpm direction by rotating

· adjustable gearbox mounting height

· center of gravity is positioned low and close to the tractor

· ground following in three different dimensions

· side shift in optional equipment

OPTIONAL EQUIPMENT

Topping plates



FRONT DISC MOWERS ALPINA 262

· Swift**CUT** cutterbar

push type

Standard equipment:

SwiftCUT cutterbar with quick knife replacement • Safe SEAR system • Hardened sliding skids • Stepless cutting height adjustment • PTO shaft · Knife mounting lever · Additional knives

ALPINA 262

TECHNICAL DETAILS	Working width [m / ft]	2,60 / 8'7"
	Transport width / height [m / ft]	2,60 / 8'7"
	Swath width [m / ft]	~1,90 / 6′2″
	Working capacity [ha/h / ha/ac]	~ 2,50 / 6,20
	Number of discs / knives [pcs]	6 / 12
	RPM	540 or 1000
	3-point hitch cat.	1/11
	Power demand [HP]	from 60
	Weight [kg / lbs]	490 / 1080
	PTO shaft	tractor - mower: with friction clutch built in: with overrunning clutch

ALPINA 262

	Narrow swath cutterbar configuration
	Topping plates [set] [number of discs = number of plates]
OPTIONAL EQUIPMENT	Side shift cylinder
	Warning plates [set]
	LED road lights [set]



ADVANTAGES OF XT 340W MOWERS

Safety guard

- lifted for easier maintenance
- safety curtain protects against stones
- · resistant to weather conditions
- lifted side guard decreases transport height

Perfect**CUT** cutterbar

Roller conditioner

DISC MOWERS

- recommended for clover type plants
- supports breaking the wax layer from the leaf blade
- drive of both rollers ensures constant and even power transfer
- · alternatively, metal rollers available

125° inclined transport position

- · decreases transport height
- increased stability during transport thanks to balanced centre of gravity
- improved visibility in side mirrors

Unique safety breakaway device

- hydraulic breakaway device integrated with the hitch and body of the machine
- the inclination of cutterbar on the first disc is higher than 50 cm and is lifted min. 30 cm (the highest range on the market)
- automatic return of the cutterbar to the working position

Machine setting indicator

- helps to adjust the height of the hitch
- · easily visible from tractor cabin

Warning plates with LED lights in standard equipment

Hydropneumatic suspension

- · innovative hydropneumatic relie
- integrated with hydraulic safety breakaway device and lifting cylinder
- operated by steering panel directly from a tractor cabin

Support legs

- 4 support legs enable parking the machine in the transport position (standard)
- save space considerably

OTHER ADVANTAGES OF XT 340W MOWERS

Clean fodder and turf protection

- stepless regulation of cutting height (from 4,5 cm to 7 cm)
- use of topping plates possible (increases cutting height to 6 cm 9 cm) or double topping plates (increases cutting height to 8 cm 12 cm)
- high level of ground following: + / 24°

Operator friendly use

- automatic locking for headlands
- hydraulic lifting to headlands and transport
- adjustable lower hitch pins for easier attachment with different types of tractors
- **KENNFIXX** hydraulic handles
- smooth adjustment of hudropneumatic pressure relief controlled by the steering panel from tractor cabin in standard equipment
- 125° transport position
- parking of the machine in transport position possible thanks to 4 support legs
- storing space saved

Servicing and spare parts

- low operating costs
- most of maintenance works can be done on operator's own

Proven design

- over **25 years** of experience in disc mower manufacturing
- own design of $\textit{Perfect}\textbf{\textit{CUT}}$ cutterbar tested worldwide
- 2-year warranty

OPTIONAL EQUIPMENT

Topping plates / Double Topping plates





tation.

REAR DISC MOWERS

- · Perfect**CUT** cutterbar
- · central suspension
- roller conditioner

Standard equipment:

PerfectCUT cutterbar with quick knife replcement system · Innovative hydropneumatic pressure relief system · Control panel · STIFFEAR system · Hardened skids · Wearing plates on sliding skids · Swath width adjustment · PTO shaft · Adjustable support legs · Warning plates with LED lights · Additional knives and knife mounting lever · KENNFIXX hydraulic handles

XT 340 W

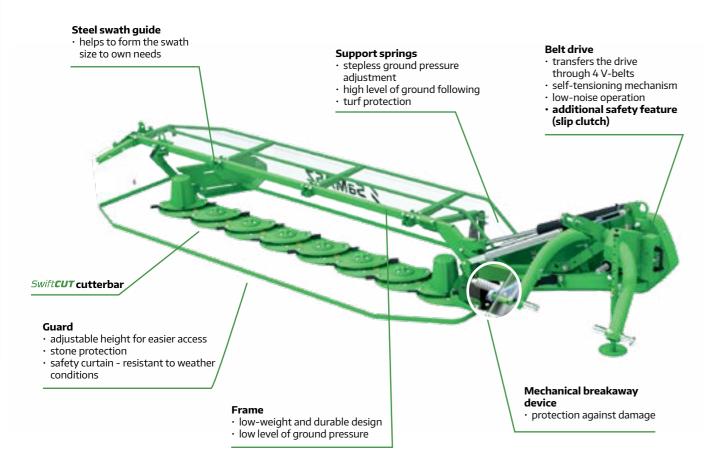
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TECHNICAL DETAILS	Working width [m / ft]	3,40 / 11'1"
	Transport width / height [m / ft]	2,35 / 3,85 // 7'8" / 12'7"
	Swath width [m / ft]	~1,40 - 2,20 ~4'7" - 7'2"
	Necessary hydraulic couplers	1 x double acting
	Working capacity [ha/h / ac/h]	~ 4,00 / ~ 9,40
	Number of discs / knives [pcs]	8 / 16
	RPM	1000
	3-point hitch cat.	11 / 111
	Power demand [HP]	from 120
	Weight [kg / lbs]	1600 / 3530
	PTO shaft	tractor - mower: with overrunning clutch + friction; built-in: no clutch

XT 340 W

OPTIONAL	Topping plates [set]
EQUIPMENT	Double topping plates [set]

DISC MOWERS

ADVANTAGES OF SAMBA 241 MOWERS



OTHER ADVANTAGES OF SAMBA MOWERS

 stepless cutting height adjustment (from 4 cm to 7 cm) use of topping plates possible (increases cutting height 2 cm, 2,5 cm or 3 cm additionally) high level of ground following: +/- 30°
- low-weight design - smaller pressure on the ground
 - automatic headland and transport support feature - hydraulic folding - mechanical transport lock - adjustable lower hitch pins facilitate attachment to different types of tractors
- low operating costs - most maintenance works can be done on operator's own
 over 25 years of experience in disc mower manufacturing own design of Swiftcut cutterbar tested worldwide 2-year warrant
- within the past 6 years there are over 5 000 SAMBA mowers operating on the fields across the world

OPTIONAL EQUIPMENT



REAR DISC MOWERS SAMBA 241

- · Swift**CUT** cutterbar
- · side suspension

Standard equipment:

SwiftCUT cutterbar with quick knife replacement system • Sale SEAR system • Hardened sliding skids • Mechanical safety device • Cutting height adjustment • Mechanical transport lock • Central knife holder • PTO shaft • Additional knives and knife mounting lever • Adjustable support leg

SAMBA 241

		SAMOALTI
	Working width [m / ft]	2,40 / 7′11″
	Transport width / height [m / ft]	1,70 / 3,20 / 5'7" / 10'6"
	Swath width [m / ft]	~1,70 / 5'6"
	Necessary hydraulic couplers	1 x single acting
rails	Working capacity [ha/h / ac/h]	~ 2,50 / ~ 6,20
TECHNICAL DETAILS	Number of discs / knives [pcs]	6 / 12
ECHNIC	RPM	540
-	3-point hitch cat.	II
	Power demand [HP]	from 45
	Weight [kg / lbs]	490 / 1080
	PTO shaft	tractor - mower: with overrunning clutch
	Rubber swath guide - single [pcs]	Swath sheet [outer]

SAMBA 241

	Cutterbar heavy duty kit
	Topping plates [set] [number of discs = number of plates]
OPTIONAL EQUIPMENT	Rubber swath guides - single (inner / outer)
	Rubber swath guides - double (inner / outer)
	Parking stand

ADVANTAGES OF SAMBA 240W DISK MOWERS

Fitting to the conditions The roller conditioner equipped with two-sided heigh adjustment of the upper roller Support springs · stepless ground pressure adjustment · On the same system a patented rollers pressure · high level of ground following adjustment is implemented turf protection Patented roller drive · lower conditioner shaft driven by a separate PTO shaft **Cutterbar drive** · a patented upper roller drive system · transfered by a belt drive with integrated SGFLEX clutch and four V-belts • separate PTO shaft transmits the drive to the lower conditioner shaft **Roller conditioner** recommended for clover type plants · supports breaking the wax layer from the leaf · drive of both rollers ensures constant and even power transfer Mechanical safety device · protection against damage SwiftCUT cutterbar

OTHER ADVANTAGES OF SAMBA MOWERS

Clean fodder and turf protection	 - stepless cutting height adjustment (from 4 cm to 7 cm) - use of topping plates possible (increases cutting height 2 cm, 2,5 cm or 3 cm additionally - high level of ground following: +/- 30°
	- low-weight design - smaller pressure on the ground
Operator friendly use	- automatic headland and transport support feature
•	- hydraulic folding
	- mechanical transport lock
	- adjustable lower hitch pins facilitate attachment to different types of tractors
	- 105° transport position
Roller conditioners	- recommended for clover type plants
	- support breaking the wax layer from the leaf blade
	- speed up the drying process
	- eliminates the need of using tedders
Proven design	- over 25 years of experience in disc mower manufacturing
-	- own design of <i>Swiftcut</i> cutterbar tested worldwide
	- 2-year warrant

Samasz.

REAR DISC MOWERS SAMBA 240W

- · Swift**CUT** cutterbar
- · side suspension
- · roller conditioner

Standard equipment:

SwiftCUT cutterbar with quick knife replacement system • Sale SEAR system • Hardened sliding skids • Mechanical safety device • Cutting height adjustment • Mechanical transport lock • Central knife holder • PTO shaft • Additional knives and knife mounting lever • Adjustable support leg

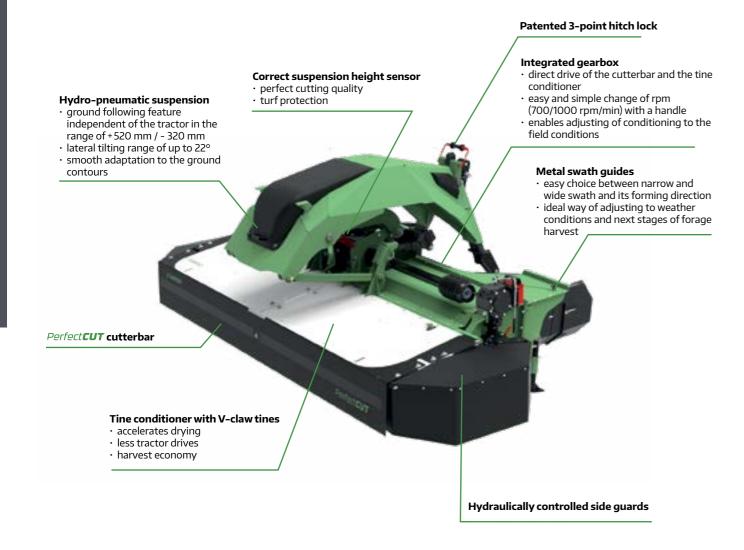
SAMBA 240 W

	Working width [m / ft]	2,40 / 7'10"
TECHNICAL DETAILS	Transport width [m / ft]	105°
	Swath width [m / ft]	1,00 - 1,65 / 3'3" - 5'4"
	Rollers RPM	810
	Rollers width [m / ft]	1,70 / 5'6"
	Working capacity [ha/h / ac/h]	2,50 / 6,20
	Number of discs [pcs]	6
	Number of knives [pcs]	12
	RPM	540
	3-point hitch cat.	II
	Weight [kg / lbs]	850 / 1875

SAMBA 240 W

OPTIONAL	Topping plates [set] [number of discs = number of plates]
EQUIPMENT	Warning plates with LED road lights [set]

ADVANTAGES OF XDF 351SH DISK MOWERS



ADVANTAGES

- integrated drive of cutterbar and tine conditioner
- hydro-pneumatic suspension
- new suspension with increased ground following range
- setting of the optimum hitch height by means of control panel
- automatically controlled support leg facilitating attachement to the tractor
- automatic transport hook and hydraulically controlled side guards
- all suspension lubrication points under the machine's centre quard
- automatic locking of machine's mounting triangle

FRONT DISC MOWERS XDF 3515H

- . Perfect**CUT** cutterbar
- pull type
- \cdot tine conditioner

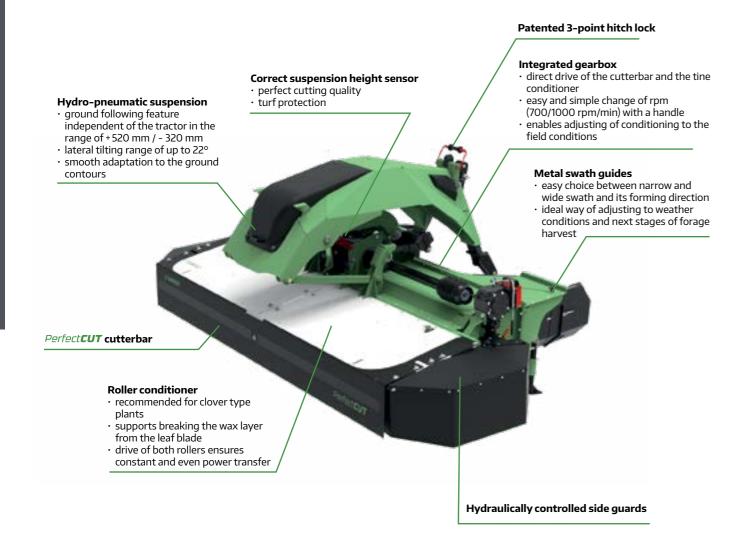
Standard equipment:

PerfectCUT cutterbar with quick knife replacement system • Sale SEAR system • Tine conditioner • Hardened skids • Wearing plates on sliding skids · Hydro-pneumatic suspension · Control panel · Sensor of the correct setting of the suspension height · Stepless adjustment of working height · Metal swath guides · PTO shaft · Additional knives and knife mounting lever · Front mounting triangle

		XDF 351SH
DETAILS	Working width [m / ft]	3,40 / 11'1"
	Number of discs [pcs]	8
	Number of knives [pcs]	16
TECHNICAL	RPM	1000
	Power demand [HP]	from 110
	Weight [kg /lbs]	1570 / 3460
	3-point hitch cat.	II
	Working capacity [ha/h ac/h]	~4,00 / 9,00



ADVANTAGES OF XDF 351WH DISK MOWERS



ADVANTAGES

- integrated drive of cutterbar and roller conditioner
- hydro-pneumatic suspension
- new suspension with increased ground following range
- setting of the optimum hitch height by means of control panel
- automatically controlled support leg facilitating attachement to the tractor
- automatic transport hook and hydraulically controlled side guards
- all suspension lubrication points under the machine's centre quard
- automatic locking of machine's mounting triangle

FRONT DISC MOWERS XDF 351WH

- · Perfect**CUT** cutterbar
- pull type
- \cdot tine conditioner

Standard equipment:

PerfectCUT cutterbar with quick knife replacement system • Sale SEAR system • Tine conditioner • Hardened skids • Wearing plates on sliding skids · Hydro-pneumatic suspension · Control panel · Sensor of the correct setting of the suspension height · Stepless adjustment of working height · Metal swath guides · PTO shaft · Additional knives and knife mounting lever · Front mounting triangle

XDF 351WH

		701 331 WI
TECHNICAL DETAILS	Working width [m / ft]	3,40 / 11'1"
	Number of discs [pcs]	8
	Number of knives [pcs]	16
	RPM	1000
	Power demand [HP]	from 110
	Weight [kg /lbs]	1540 / 3395
	3-point hitch cat.	II
	Working capacity [ha/h ac/h]	~4,00 / 9,00



ADVANTAGES OF

FLAIL MOWERS

MAMUT 860 TWIN FLAIL MOWERS

3-point hitch optimal height Innovative design of hydraulic system indicator · specially designed hydraulic unit enables · helps to set the proper height operation of all functions of the machine by of the tractor suspension means of tractor hydraulic sections (including Body system hydropneumatic relief system) without · high quality steel additional valves or control panels · replaceable inner mantle • wear resistant Hydropneumatic pressure relief system · allows for easier setting of ground pressure · adjusted by innovative hydraulic control system of the machine Multiplier gearbox ensures optimal flail shaft rotation speed Ground following bar · working height adjustment · improved stability during work optional adapter available for placing the bar outside the machine body Improved protective flaps · made of durable material Support legs $\boldsymbol{\cdot}$ resistant to deformation · adjustable · allow the machine to be parked in after contact with obstacles the transport position Stepless working width adjustment significant space saving Flail shaft hydraulic side shift by 30 cm (11 ¹³/₁₆") spiral arrangement of flails per working unit · double overlapping · adjustable from a tractor cab self-cleaning of ground possibility to set the optimal following bar overlapping of front mower with rear working units (from 10 cm to 40 cm $(4" - 15^3/4")$

OTHER ADVANTAGES OF MAMUT 860 TWIN FLAIL MOWERS

Design	 shaped body for a perfect flow of mulc two-sided rear construction combined large working width without exceeding very wide horizontal ground following 	o the use of high quality wear resistant ste hed material with a front mower ensures ideal weight o the permissible transport dimensions	distribution	
Flail shaft	 automatic cleaning with flails working height adjustment 			
Hydraulic system	 operated only by levers of the tractor hydraulic sections dedicated hydraulic block which, by means of sequential control, enables operation of all hydraulic functions without add panels, electric or mechanical valves three pairs of double-acting hydraulic couplers to control the machine and all hydraulic functions: unfolding / folding lifting / lowering to headland position retracting / extending working units adjustment of hydropneumatic pressure relief system 		•	
Ground following bar	 automatic cleaning with flails working height adjustment optional adapter moves the bar outsid 	e the machine so that the mowed materia	l is deposited in front of the bar	
Ground following wheels (option)	- stepless working height adjustment - 360° wheel rotation range - no need to lift the machine while turning or reversing - less rolling resistance - no risk of material build-up			
Diverse equipment	- counter-knives:	- hardened sliding skids: - protect the machine during drives over obstacles - extend machine life	 warning plates with LED road lights KENNFIXX hydraulic handles hitch designed for tractor rear 	

strenghtens the construction

FLAIL MOWERS

MAMUT 860 TWIN

- · SUPER HEAVY CLASS
- ·TWO-SIDED, REAR

Standard equipment:

Flail shafts with double flail spiral (double overlapping) \cdot Ground following bars (with working height adjustment) \cdot Overload clutch \cdot Replaceable counter-knives \cdot Hardened sliding skids \cdot PTO shaft \cdot Automatic tensioning of V-belts \cdot Protective flaps \cdot Adjustable support legs \cdot Additional, replaceable inner mantles \cdot KENNFIXX hydraulic handles \cdot Working height indicator \cdot Multiplier gearbox \cdot Hydropneumatic pressure relief system \cdot Hydraulic side shift of working units



FLAIL TYPE VI in standard equipment

MAMUT 860 TWIN

	Working width [m / ft] *	8,00 - 8,60 / 26'3" - 28'2"
	Transport width / height [m / ft]	2,70 / 3'7" / 8'10" / 12'3"
	Necessary hydraulic couplers	3 x double acting
	Number of flails [pcs]	72 (36x2)
	Number of replaceable counter-knives	1 row / 6 pcs (per one working unit)
TAILS	Number of V-belts	10 (2 x 5 pcs)
.E	Flail shaft diameter [mm / in]	203 / 8"
TECHNICAL DETAILS	RPM	1000
	Hydraulic side shift [mm / in]	300 / 11 ¹³ /16" (per working unit)
	Recommended power demand [HP] (with front flail mower MAMUT)	from 230
	3-point hitch category	III
	PTO shaft	tractor-mower: overload clutch
	Max. diameter of branches to be cut [mm / in]	80 / 3 ¹/5″
	Weight [kg / lbs] (without front flail mower MAMUT)	3 460 / 7 628

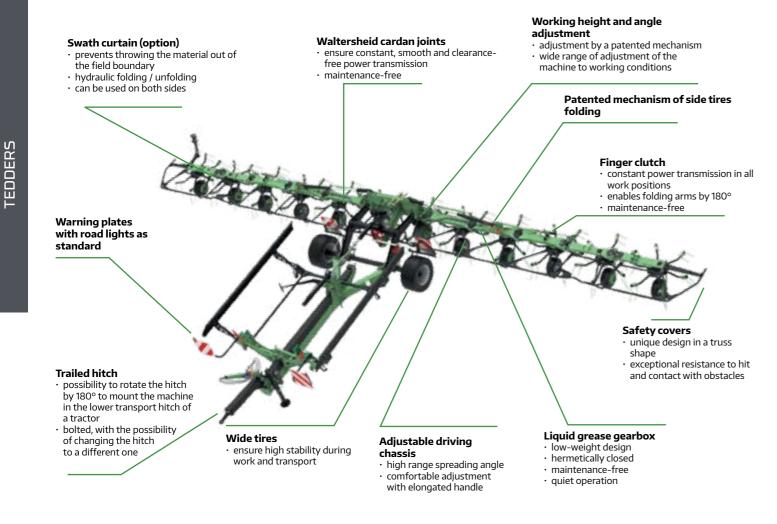
MAMUT 860 TWIN

	Ground following wheels
	Protective chains [set]
OPTIONAL	Additional row of counter-knives [set]
EQUIPMENT	Work lights [set]
	Adapter for external placing of ground following bar [set]
	Ground following bar clearing strip [set]

^{*} combined with a front mower



ROTARY TEDDERS - TRAILED P12-1330 T



MAIN ADVANTAGES

Adjustable angle of spread



The angle and height of work are adjustable by a patented mechanism. This mechanism limits the extension of the cylinder, which determines the degree of the main frame inclination.

Wheel adjustment



By combining working height adjustment with the possibility of setting wheels in three working positions, the user receives a remarkably wide range of adjusting the machine to prevailing field conditions.

Headland position



The tedder is factory-equipped with a headland mechanism. Firstly, rotors are put upright, and then lifted. Thanks to this design, tines do not dig in the ground, turf is not damaged and harvested forage is much purer.

Ground following



Excellent work performance thanks to very wide range of lateral ground following.

ROTARY TEDDERS - TRAILED P12-1330 T

Standard equipment:

Liquid grease gearbox · Hydraulic folding · Cardan joints · Finger clutches · Trailed hitch · Adjustment of working height and approach angle · Headland position · Adjustable angle of spreading · Tine loss protection · Adjustable support leg · Warning plates with LED road lights · PTO shaft · **KENNFIXX hydraulic handles**

P12-1330 T

		P12-1330 I
	Working width [m / ft]	13,30 / 43′ 6″
	Transport width [m / ft]	3,00 / 9'10"
	Transport height [m / ft]	2,70 / 8′10″
	Number of rotors [pcs]	12
	Necessary hydraulic couplers	2x double acting
AILS	Working capacity [ha/h / ac/h]	20 / 50
TECHNICAL DETAILS	Number of arms per rotor [pcs]	6
	Diameter of rotor with arms [cm / ft]	1,52 / 5′
	RPM	540
	Hitch type	D40
	Power demand [HP]	from 70
	Tires	16x6,5-8 x8 (side) 18×8,5-8 x2 (central) 340/55-16 x2 (transport)
	Weight [kg / lbs]	2 786 / 6 140
	PTO shaft	tractor – tedder: wide-angle with overrunning clutch built-in: with overload clutch

P12-1330 T

	Swath curtain [pc]
OPTIONAL	Spare wheel 16.6,5-8 (inc. mounting)
EQUIPMENT	Spare wheel 18x8,5-8 (inc. mounting)
	Spare wheel 340/55-16 (inc. mounting)



BASKET RAKE TWIST 255 MAX

3-point linkage cat. I/II · height and width adjustment of the lower link plates optionally available top link adapter **KENNFIXX** hydraulic handles recommended for SAUBERBURGER Front ground following Drive · adaptation to all possible customer · comes in front of the requirements raking bar · choice of drive between vehicle ensures the best quality hydraulics (23 l/min) or hydraulic of ground following and pump with a PTO shaft protects turf stepless adjustment possibility of mounting to the support frame (behind the raking unit) Raking bar picks up and lifts the mowed material without pulling it along the ensures high level of fodder purity Hydraulically telescopic raking bars · stones, dirt and other foreign · enable length adjustment of the raking bodies remain on the ground bars from 255 cm to 295 cm · very large number of tines ensures patented pure and precise forage harvest deposits loose and twist-free 6th bar available as option

Basket rake TWIST 255 MAX is designed for fast, efficient, and clean raking of hay, straw and forage, especially in mountainous conditions.

It is front-mounted. Distribution direction - right. The rake consists of drum working system equipped with telescopic raking bars, driven from the tractor's hydraulic system by means of a hydraulic engine. The rotation speed is regulated by a special valve. The machine is fitted with wheels with adjustable raking height.

ADVANTAGES

- variable working width,
- clean, thorough raking (hay, straw, forage)
- suitable for mountain vehicles
- · quiet, comfortable operation
- thin, flexible tines with increased durability

BASKET RAKE TWIST 255 MAX

Standard equipment:

Hydraulic drive with stepless adjustment of speed rotation · Hydraulic extension · 2 support wheels (front and rear) · Adjustable (up / down and cat. II to cat. I) lower hitch points · Mechanically adjustable hitch · Working height adjustment · Foldable support leg · **KENNFIXX hydraulic handles**

TWIST 255 MAX

	Working width [m]	2,15-2,95
	Swath width [m]	0,8-1,3
	Transport width [m]	2,55
DETAILS	Transport height [m]	1,45
LOET	Working capacity [ha/h]	~ 4
N CA	Raking bars [pcs]	5 (optionally 6)
TECHNICAL	Drive type	Hydraulic
	Pump capacity [I/min]	30
	3-point hitch cat.	I/II
	Power demand [HP]	from 30
	Weight [kg / lbs]	550

TWIST 255 MAX

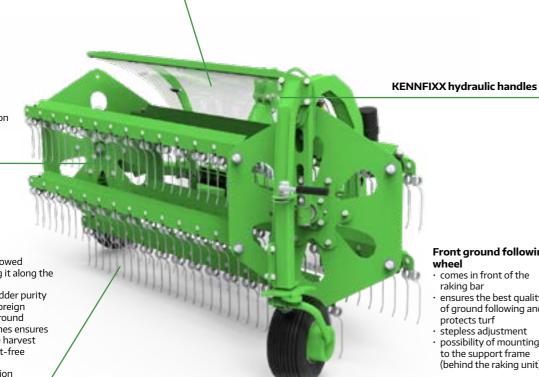
	Independent hydraulic power unit with a hydraulic pump for 540 rpm (attachable to tractor shaft)
	Independent hydraulic power unit with a hydraulic pump for 1000 rpm (attachable to tractor shaft)
	Independent hydraulic power unit with a hydraulic pump for 540 rpm (powered by PTO shaft)
	Independent hydraulic power unit with a hydraulic pump for 1000 rpm (powered by PTO shaft)
	Additional ground following wheel (left)
	6th raking bar
OPTIONAL EQUIPMENT	Wind cover
	Support springs
	Swath forming arm
	Swath curtain
	IBEX-type mounting
	Upper hitch point adapter [set]
	Warning plates with LED lights [set]



ADVANTAGES OF TWIST 300 BASKET RAKE

Wind cover (option)

- · facilitates raking against wind
- prevents the material from being thrown over tine bars accumulating
- on the machine
- · made of high quality, transparent PVC



Hydraulic drive

- · stepless adjustment of rotation
- low-noise operation
- · no need of PTO shaft

Raking bar

- · picks up and lifts the mowed material without pulling it along the ground
- ensures high level of fodder purity · stones, dirt and other foreign
- bodies remain on the ground
- · very large number of tines ensures pure and precise forage harvest
- deposits loose and twist-free
- 6th bar available as option

Front ground following wheel

- comes in front of the raking bar
- ensures the best quality of ground following and protects turf
- stepless adjustment · possibility of mounting
- to the support frame (behind the raking unit)

OTHER ADVANTAGES OF TWIST BASKET RAKE

Clean fodder and turf protection

- tine bar raking system for cleaner fodder increased by 75%
- precise and pure material pick-up thanks to specially profiled raking tines
- design of tine bars prevents stones from getting into the formed windorw
- ground following wheel in front of tine bars ensures perfect handlingof the machine and tines

Operator friendly use

- no need of PTO shaft
- KENNFIXX hydraulic handless
- convenient transport of the machine
- machine setting and adjustment is done from tractor cabin
- low weight in comparison to working width

OPTIONAL EQUIPMENT

Wind cover

Swath forming arm

Swath curtain

Upper hitch point adapter Warning plates with LED lights Support springs

















BASKET RAKE TWIST 300

Standard equipment:

Hydraulic drive with stepless adjustment of speed rotation · 2 support wheels (front and rear) · Adjustable (up / down and cat. II to cat. I) lower hitch points · Mechanically adjustable hitch · Working height adjustment · Foldable support leg · KENNFIXX hydraulic handles

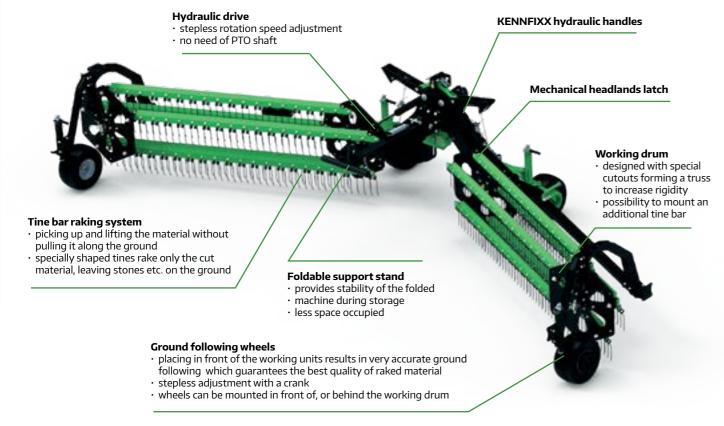
TWIST 300

	Working width [m / ft]	2,60 / 8'6"
	Swath width [m / ft]	0,80 - 1,00 / 2'7" - 3'3"
	Transport width / height [m / ft]	3,00 / 1,90 9'10" / 6'2"
	Necessary hydraulic couplers	1 x double acting
10	Working capacity [ha/h / ac/h]	3,10 / 7
TECHNICAL DETAILS	Raking bars [pcs]	5 (optionally 6)
	Tines per bar [pcs]	19
	3-point hitch category	1/11
	Power demand [HP]	from 30
	Tires	15 x 6,00 - 6
	Drive type	Hydraulic
	Pump capacity [I/min / GPM]	30 / 7
	Nominal pressure [bar / MPa]	160 / 16
	Weight [kg / lbs]	340 / 750

TWIST 300

	Independent hydraulic power unit with a hydraulic pump for 540 rpm (attachable to tractor shaft)
	Independent hydraulic power unit with a hydraulic pump for 1000 rpm (attachable to tractor shaft)
	Independent hydraulic power unit with a hydraulic pump for 540 rpm (powered by PTO shaft)
	Independent hydraulic power unit with a hydraulic pump for 1000 rpm (powered by PTO shaft)
	Additional ground following wheel (left)
	6th raking bar
OPTIONAL EQUIPMENT	Wind cover
	Support springs
	Swath forming arm
	Swath curtain
	IBEX-type mounting
	Upper hitch point adapter [set]
	Warning plates with LED lights [set]

RAKES TWIST 700



TWIST 700 basket-type rake is designed for fast, efficient and clean raking of hay and green fodder. It can be mounted both at the front, or at the back of the tractor. If hitched to the front, raking and bailing can be done at the same time. The rake is made of two working units (drums) drivem from the tractor's hydraulics by means of two hydraulic motors. Their rotation speed can be adjusted by a special TVTC valve. The working units of the rake are lifted by two cylinders also driven from the tractor's hydraulics. The arms can be lifted independently thanks to a flow divider with power switching. Optionally it is possible to adjust working width and swath width.

ADVANTAGES

- Large working width of 6.3 m, extendable to 6.7 m = high capacity
- Possibility of independent lifting of arms into transport position
- Can be mounted on the front and rear of the tractor
- **Comfortable operation**
- Thin flexible tines with increased durability

RAKES TWIST 700

Standard equipment:

Hydraulic drive with rotation speed adjustment · Stepless working height adjustment · Working drums · Raking tines · Working width adjustment · Adjustable and reversible ground following wheels · Foldable support stand · Mechanical transport lock · **KENNFIX hydraulic handles**

TWIST 700

		TWIST 700
	Working width min. [m / ft]	6,70 / 21'11"
	Working width max. [m / ft]	7,10 / 23'3"
	Transport width [m / ft]	2,50 / 8'2"
	Height [m / ft]	3,40 / 11'1"
	Length [m / ft]	2,90 / 9'6"
	Working capacity [ha/h ac/h]	7,1 / 17
	Weight [kg / lbs]	1000 / 2200
	Swath width [m / ft]	0,80 - 1,30 / 2'7" - 4'3"
ALS	3-point hitch cat.	II
, E	Drive	Hydraulic
I ECHNICAL DETAILS	Necessary hydraulic couplers	2 pairs (drive and folding)
<u> </u>	Oil demand [I/min]	30
	Nominal pressure	160bar / 16MPa
	Number of ground following wheels [pcs]	18,5 x 8,5 - 8
	Tires	15x6,5
	Number of working drums [pcs]	2
	Power demand [hp]	80
	Permissible working speed [kph / mph]	10 / 6
	Permissible transport speed [kph / mph]	25 / 15

Possibility of raking and baling (hay, straw, forage) at the same time = time and fuel savings

Clean raking



HAY MERGERMRG 2-900

RAKES

Controls • the machine equipped with a 7-inch user-friendly Own hydraulic unit Hydropneumatic suspension system reducing the machine pressure on the ground adjusted by the machine's innovative hydraulic belt conveyor drive relieving tractor hydraulics control panel all functions operated from · efficient cooler included one working unit's ground pressure is only 300 Oil tank inside the a tractor cab kg (660 lbs) frame **Belt conveyor**• transports mowed material in desired by the operator direction ideal adaptation to any machine picking the material afterwards Pump and multiplier gearbox built in in the hitch Cam pick-up special cam design guarantees pick-up of any type of material regardless of its length **Pressing roller** Cam raking system · large swivel range (+/- 90°) · ensures smooth material flow · provides the purest and most efficient raking constant PTO shaft angle between adjustable position in relation to · enables achieving very fast speeds of raking the machine and a tractor the pick-up

POSSIBLE WINDROW DEPOSITIONS









working width: up to 10,60 m / 34'9"



working width: up to 10,60 m / 34'9"

Samasz*

HAY MERGER MRG 2-900

Standard equipment:

Cam pick-up · Control panel · Own hydraulic unit · Pneumatic brakes · Swinging and turnable hitch · Belt conveyors · Pressing rollers · Support rollers · Hydropneumatic relief system · Support legs · Warning plates with LED road lights · PTO shaft

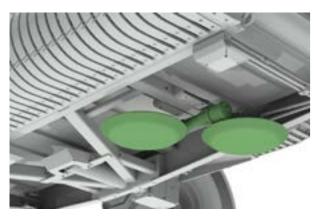
MBE 5-800

		MRG 2-900
	Individual pickup width [m / ft]	3,50 / 11'5"
	Continuous pickup width [m / ft]	7,00 / 23'
	Working width – windrow deposited centrally [m / ft]	8,80 / 28'10"
	Working width – (together with) win- drow at the side [m / ft]	up to 8,80 / 28'10"
	Working width – windrow centrally and at the side [m / ft]	up to 10,60 / 34'9"
	Average windrow width deposited centrally [m / ft]	1,80 / 5'10"
	Average windrow width deposited centrally and at the side [m / ft]	1,00 - 1,80 / 3'3" - 5'10"
	Possible windrow depositions	6
νį	Number of [pcs]	2
TECHNICAL DETAILS	Pickup height adjustment [mm / in]	10 - 80 / 25/64 " - 3 5/32"
CAL	Drive type	hydraulic
Z I I	Necessary hydraulic couplers	1 pair
TE	Oil pump efficiency [I./min. / GPM]	30 - 40 / 7 - 10
	RPM	540 (400 recommended)
	Transport width [m / ft]	2,95 / 9'8"
	Transport length [/ ft]	5,60 / 18'4"
	Transport height [m / ft]	3,90 / 12'9"
	Power demand [HP]	from 150
	3-point hitch cat.	II
	Tires	340 / 55 / R 16
	Weight [kg / lbs]	5 440 / 11 995

MRG 2-900

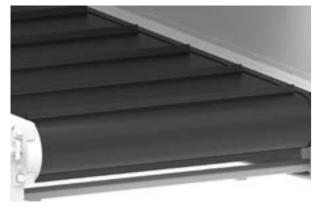
	Sliding plates [set]
OPTIONAL	Work light [set]
EQUIPMENT	ProGRIP conveyor belt[set]
	ProGRIP+ conveyor belt [set]

HAY MERGER MRG 2-900



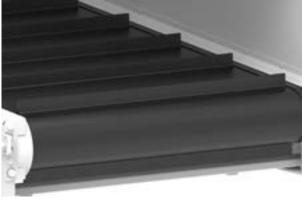
ROTATING SLIDING PLATES

- reducing the pressure of units on ground,
- rotation minimizes friction on the ground
- recommended for wet conditions



ProGRIP CONVEYOR BELT:

- belt made of material of increased roughness
- improve transporting properties of the belt
- recommended for work with dry material



ProGRIP+ CONVEYOR BELT

- belt made of material of increased roughness
- improve transporting properties of the belt
- recommended for work with dry material increased height of cleats to 35 mm minimizes the risk of slipping the material



WORK LIGHTS

4 LED lamps switched on / off from the control panel

HAY MERGER MRG 2-900

FIRST SITE



SECOND SITE





RAKES

RAKES Z2-960

Hydro-pneumatic pressure relief system guarantee of proper setting of the Gearbox working units pressure relief degree · elimination of wrong setting **Warning plates** · operating in life-long liquid with LED road lights grease perfect ground following performance · maximum service life with **Cardan suspension** rocker suspension ensures smooth adaptation to the terrain flexible movement in every direction · clean harvesting turf protection Raking arms folding for transport swinging for better ground following · turnable for easier manouvering Wide, 4-wheel chassis · high level of ground following · great stability in all conditions

ADVANTAGES

Clean fodder and turf protection

- tine-arm shape with its layout at the rotor has a great impact on windrow forming
- precise and clean material pick-up thanks to the shape and profile of the tines
- anti-loss tine protection
- additional height adjustment for **soft or firm** fields
- thanks to applied working units support turf is protected

Operator friendly use

- hydraulic working width adjustment from 8,80 m to 9,60 m
- convenient transport thanks to foldaway guards
- great range of ground following
- mechanical lock for transport and headlands
- KENNFIX hydraulic connector
- forced steering system the machine follows the tractor's track
- wide, rear wheels ensure stability during transport

Proven design

- over **10 years** of experience in rotary rakes manufacturing
- 2 year warranty
- gearboxes of proven supplier

RAKES

Z2-960

Standard equipment

Liquid grease operating gearbox with replaceable connecting rods · Hydro-pneumatic pressure relief system · Hydraulic folding · Cam wheel adjustment · Tine loss protection · Hydraulic adjustment of windrow width · Swinging hitch · Mechanical latch mechanism for headlands and transport · Working height adjustment · Foldable arms for transport · Warning plates with rear road lights · Wide, 4-wheel tandem chassis · PTO shaft · **KENNFIXX hydraulic handles**

Z2-960

TECHNICAL DETAILS	Working width [m / ft]	8,80 - 9,60 / 28'10" - 31'5"
	Transport width [m / ft]	2,95 / 9'8"
	Transport height [m / ft]	3,95 / 12'11"
	Transport length [m / ft]	6,95 / 22'9"
	Working capacity [ha/h ac/h]	13,00 - 14,00 / 32,00 - 34,00
	Necessary hydraulic couplers	2 x double acting
	Number of arms [pcs]	15
	RPM	540
	3-point hitch cat.	II
	Power demand [HP]	from 70
	Tires	transport wheels - 340/55-16 chassis wheels - 16/6,50
	Weight [kg / lbs]	2760 / 6085

Z2-960

	4-wheel chassis 18/8,50
	6-wheel tandem chassis 16/6,50
	6-wheel tandem chassis 18/8,50
OPTIONAL EQUIPMENT	Transport wheels 380/55-17
	Working lights
	Hydraulic windrow curtain
	Transport wheel loads







NEW RELEASES

SEASON 2023-2024



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